

# TOUCHING UP METAL FINISH

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The following are general guidelines for the application of touch up paint.

For the more severe chips and scratches that have gone through the primer/are down to bare metal, the following would apply:

1. Protect the surrounding area from any overspray.
2. Remove all rust if present.  
It is essential that all rust is removed to bare metal before painting. Utilize abrasive tools like fine-grain sandpaper or wire brushes to remove all rust. On parts that cannot be reached by sanding or wire brushing, it is recommended that a rust converter be applied to the rust prior to painting. Note, rust converters don't remove rust and will leave a textured appearance after the item is painted.
3. Lightly sand the area and "feather" the edges between the bare metal and powdercoat finish. Remove any loose finish materials.
4. Clean the area with a solvent such as paint thinner.
5. Allow it to dry.
6. Apply a zinc primer.
7. Allow it to dry completely.
8. Apply the matching DuMor touch up paint.
9. Allow it to dry completely.
10. Add a second coat (if necessary).

For the more superficial scratches, the following would apply:

1. Protect the surrounding area from any overspray.
2. Buff the area with a Scotch-Brite™ pad.
3. Wipe the area clean with a solvent such as paint thinner.
4. Allow it to dry.
5. Apply the matching DuMor touch up paint.
6. Allow it to dry completely.

Zinc primer and matching touch up are available from DuMor.

