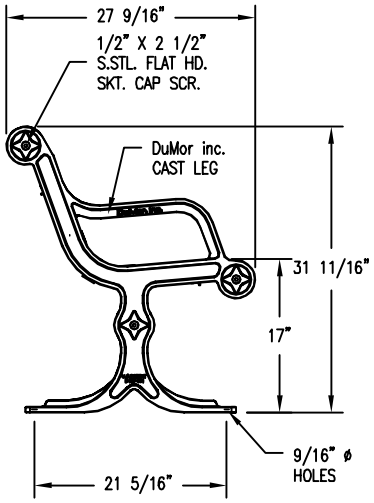
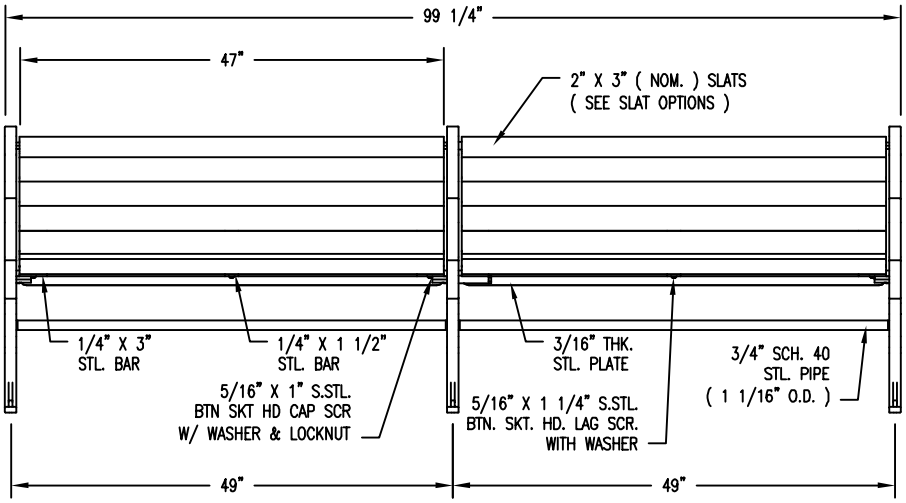
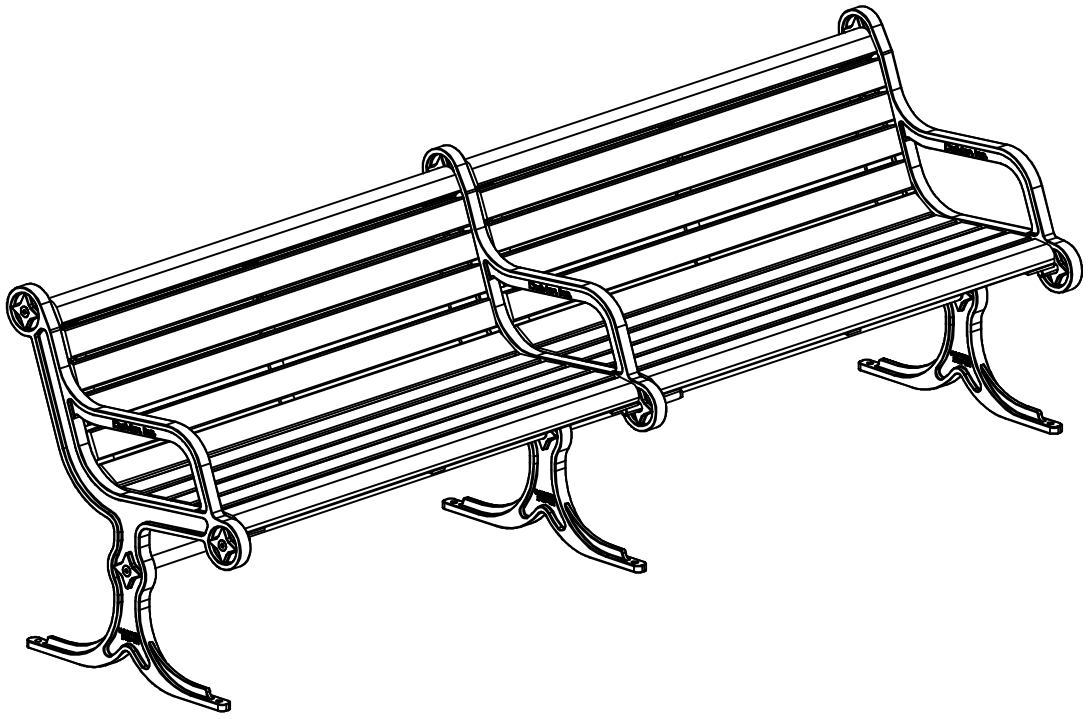






NOTES

1.) ALL STL. MEMBERS COATED W/ ZINC RICH EPOXY THEN FINISHED W/ POLYESTER POWDER COATING.
2.) 1/2" X 3 3/4" EXPANSION ANCHOR BOLTS PROVIDED.
3.) CUSTOM LETTERING AVAILABLE FOR RECESSED SIDE PANELS (TOTAL OF 47 SPACES).

☐ CUSTOM LETTERING (47 SPACES) _____

SLAT OPTIONS

☐ ANTIQUE MAHOGANY TEXTURED
☐ BRAZILIAN WALNUT TEXTURED
☐ OTHER _____

DuMor, inc.	BENCH	DATE DRAWN : 11/08/18 DRAWN BY : ESS DATE REV. : REV. BY :	REV. A	DRAWING NUMBER 143-80TX	SHEET 1 OF 3

NOTE:

1.) DURING ASSEMBLY PROCEDURE; DO NOT COMPLETELY TIGHTEN HARDWARE.
2.) THE ACTUAL PARTS WILL NOT BE NUMBERED. NUMBERS ONLY APPLY TO DRAWING.
3.) UPON COMPLETION OF ASSEMBLY SQUARE ALL COMPONENTS THEN TIGHTEN ALL HARDWARE.
4.) MOUNT AND ANCHOR AS SPECIFIED.

TOOLS REQ'D

3/4" WRENCH
1/2" WRENCH
5/16" ALLEN WRENCH
1/4" ALLEN WRENCH
3/16" ALLEN WRENCH
1/2" MASONRY DRILL BIT
DRILL

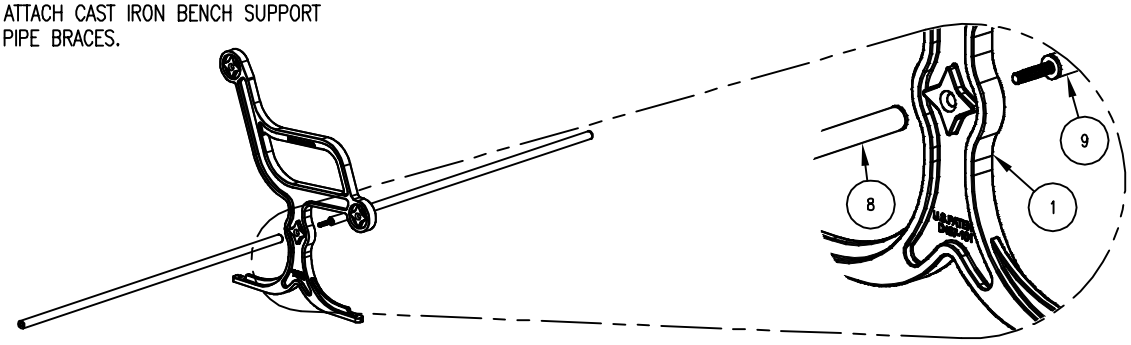
KITS PROVIDED

ITEM	QTY	PART NO	DESCRIPTION
16	2	K-143-40	143-40 SER HARDWARE KIT
17	2	K-ANC0860-3	1/2" X 3 3/4" SS ANCHOR KIT (3PCS)
18	1	K-FC0840-6	1/2" CAP HARDWARE KIT (6PC)
19	1	K-HC0888-2	1/2" CAP HARDWARE KIT (2PC)

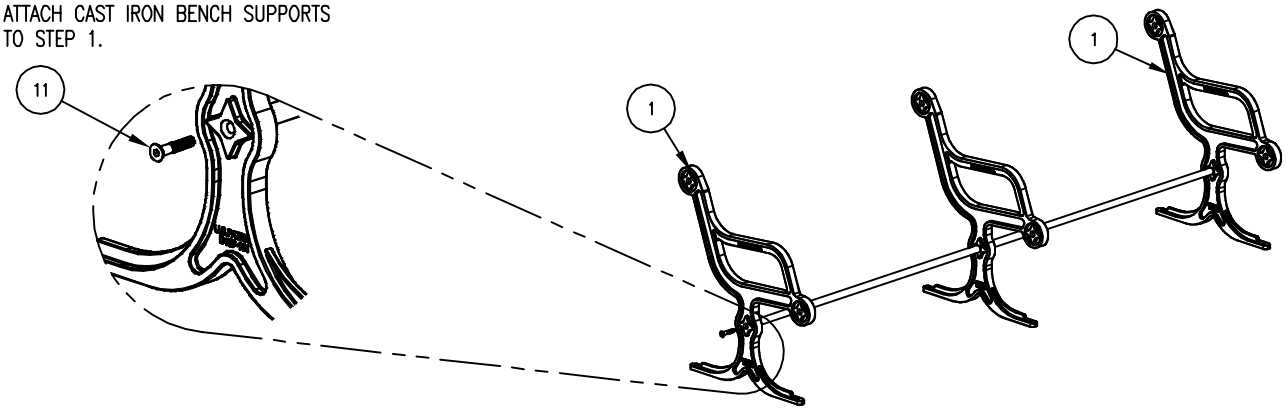
PARTS LIST

ITEM	QTY	PART NO	DESCRIPTION
1	3	0-140-00-01	CAST IRON BENCH SUPPORT
2	18	0-143-40TX-01	2" X 3" X 47" INT'R SLAT, TX
3	4	0-143-40TX-02	2" X 3" X 47" EDGE SLAT, TX
4	4	0-16-40-06	47" SEAT BRACE
5	2	0-57-00-03	CENTER CONTOUR STRAP
6	3	0-57-00-05	END CONTOUR STRAP
7	1	0-57-00-06	END STRAP FOR CTR SUPPORT
8	1	0-57-40-04	47 3/4" PIPE BRACE
9	1	0-57-40-05	47 3/4" PIPE BRACE WITH STUD
10	2	1-12-040	1/2" X 5 1/2" SS HEX HD CAP SCR
11	6	1-12-065	1/2" X 2 1/2" FLT SKT HD CAP SCR
12	12	1-12-116	5/16" X 1" SS BTN SKT HD CAP SCR
13	66	1-13-023	5/16" X 1 1/4" SS BTN SKT HD LAG
14	12	1-20-016	5/16" SS NYLON LOCKNUT
15	90	1-22-017	5/16" SS FLAT WASHER

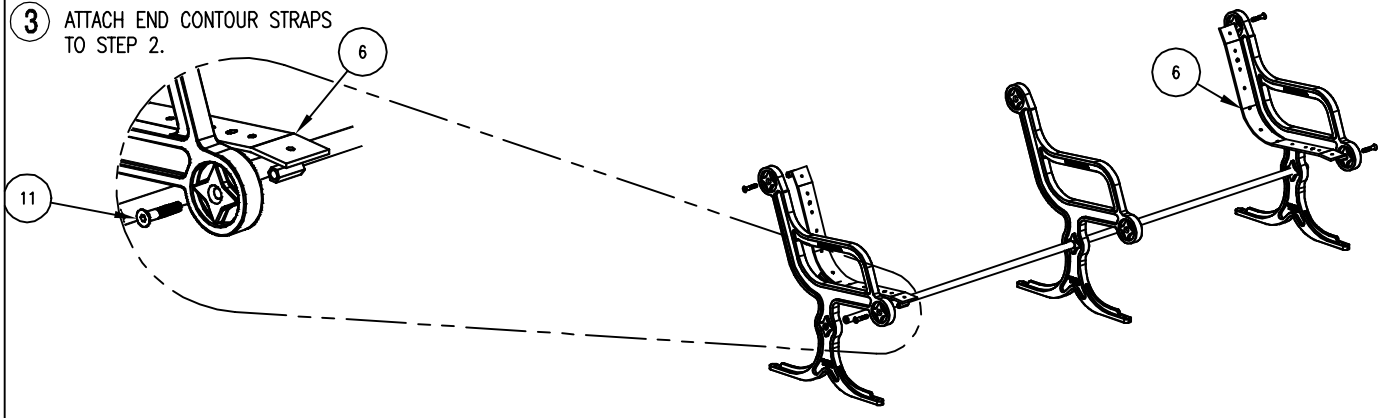
1 ATTACH CAST IRON BENCH SUPPORT PIPE BRACES.



2 ATTACH CAST IRON BENCH SUPPORTS TO STEP 1.

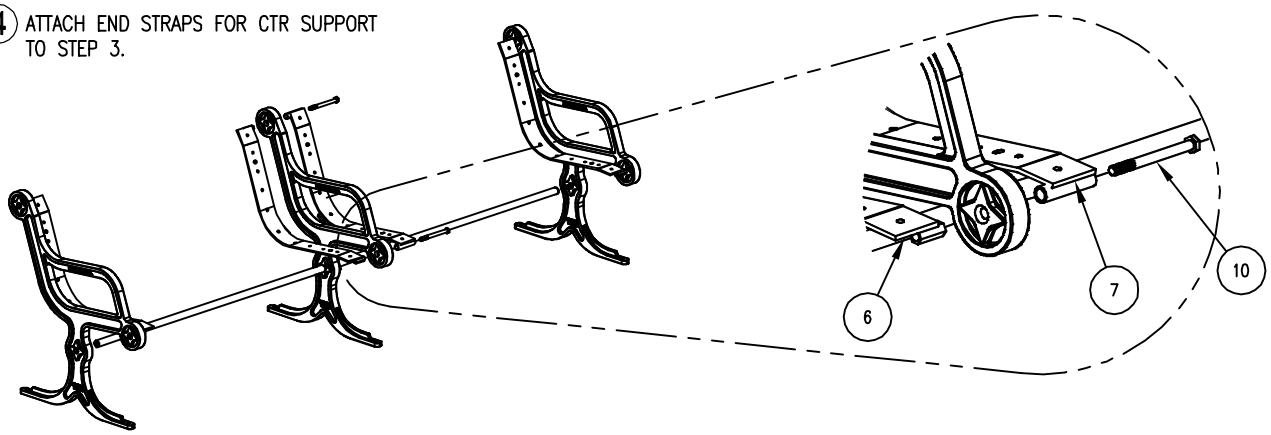


3 ATTACH END CONTOUR STRAPS TO STEP 2.

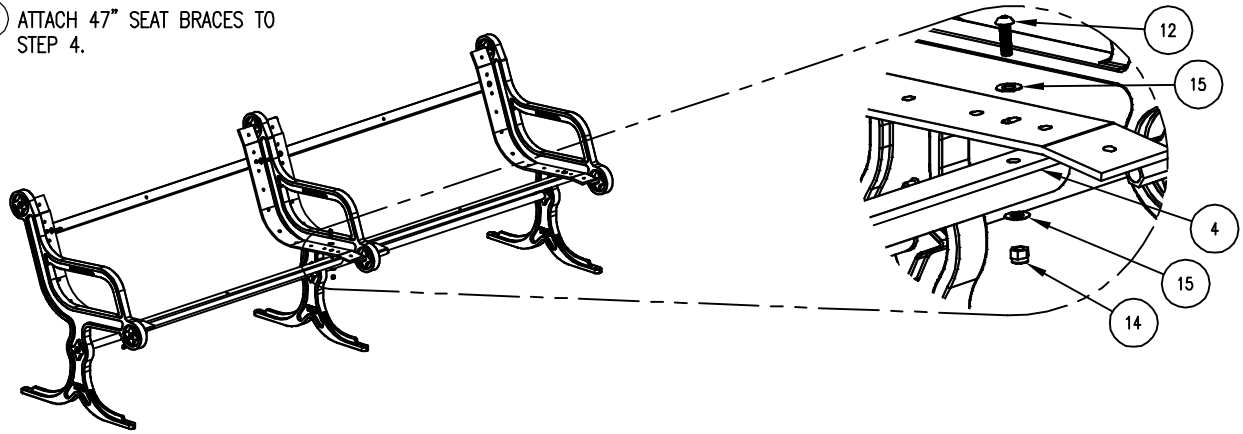


DuMor, inc.	ASSEMBLY INSTRUCTIONS	DATE DRAWN : 11/08/18 DRAWN BY : ESS DATE REV. : REV. BY :	REV. A	DRAWING NUMBER 143-80TX	SHEET 2 OF 3

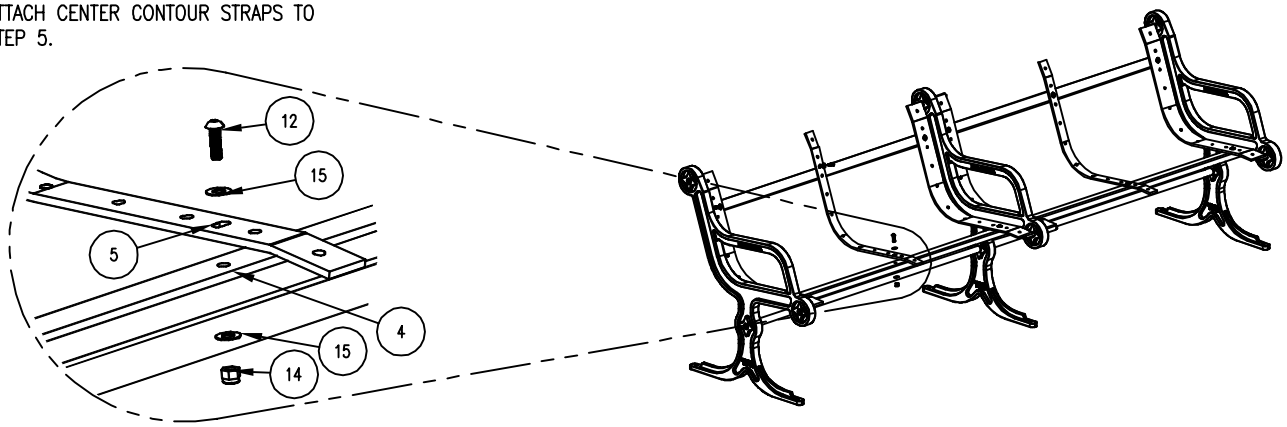
4 ATTACH END STRAPS FOR CTR SUPPORT TO STEP 3.



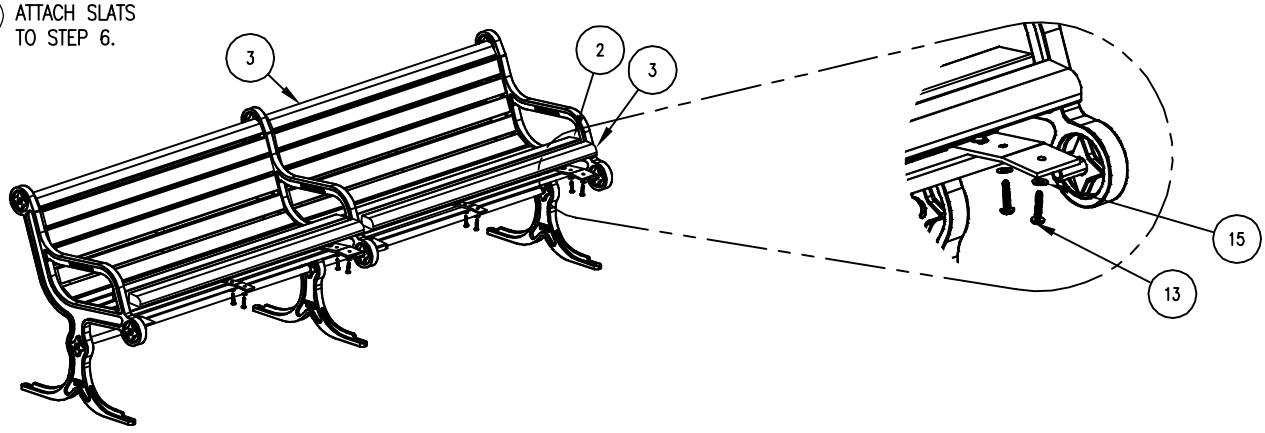
5 ATTACH 47" SEAT BRACES TO STEP 4.



6 ATTACH CENTER CONTOUR STRAPS TO STEP 5.



7 ATTACH SLATS TO STEP 6.



DuMor, inc.	ASSEMBLY INSTRUCTIONS	DATE DRAWN : 11/08/18 DRAWN BY : ESS DATE REV. : REV. BY :	REV. A	DRAWING NUMBER 143-80TX	SHEET 3 OF 3