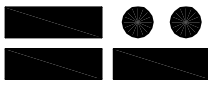


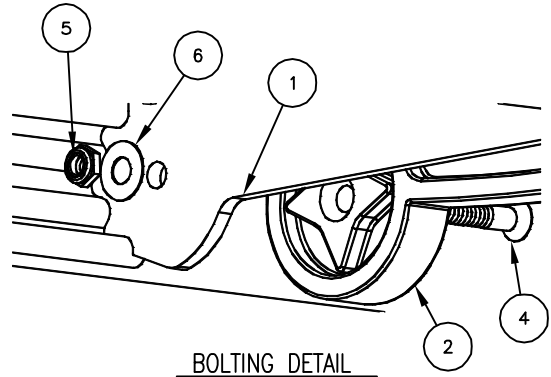
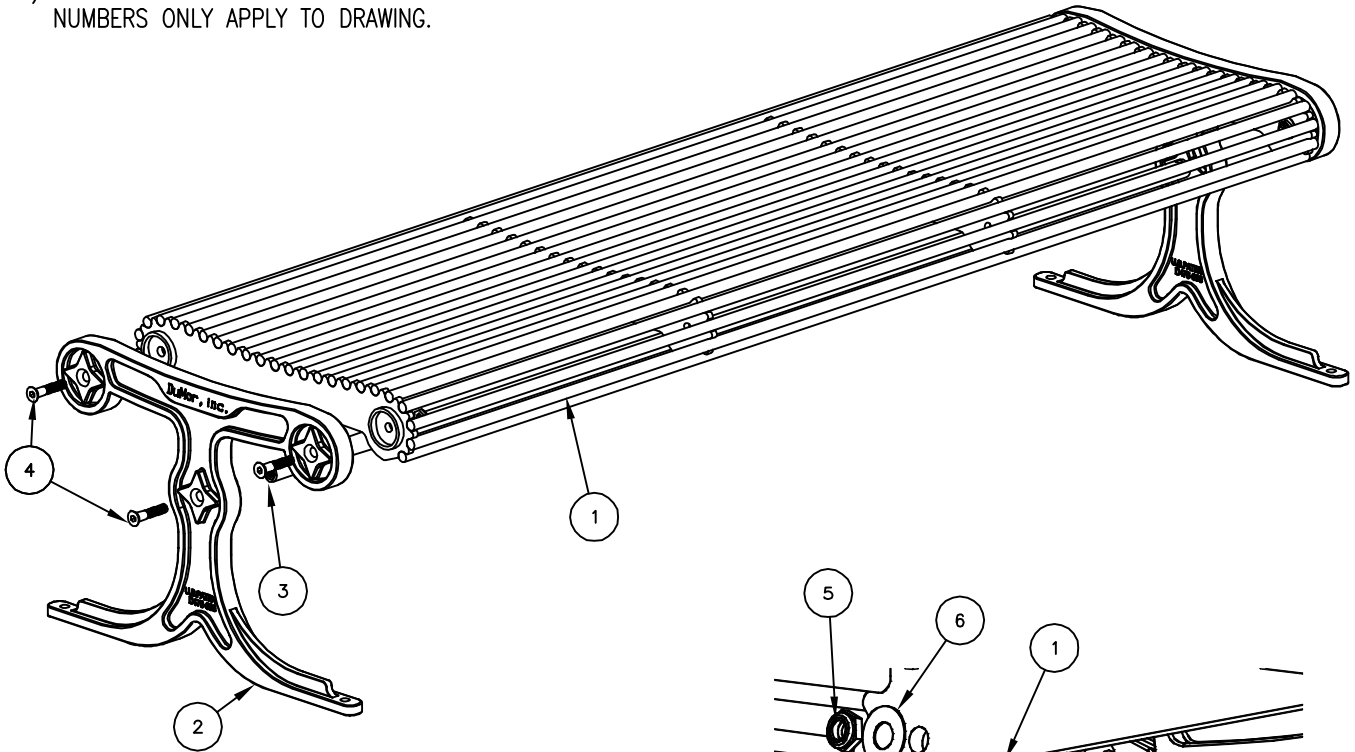
- NOTES:
- 1.) ALL STL. MEMBERS COATED W/ ZINC RICH EPOXY THEN FINISHED W/ POLYESTER POWDER COATING.
 - 2.) 1/2" X 3 3/4" EXPANSION ANCHOR BOLTS PROVIDED.

- LENGTH OPTIONS
- 6' BENCH
 - 8' BENCH

 DuMor, inc. P.O. Box 142 Mifflintown, PA 17059-0142	SCALE :	NONE	TITLE :		BENCH PATENT D470-690	
	DATE DRAWN :	7/10/01	REV.	DRAWING NUMBER	145 SERIES	
	DRAWN BY :	AWH	C			
	DATE REV. :	3/11/05		SHEET		1 OF 2
REV. BY :	AWH					

NOTE:

- 1.) DURING ASSEMBLY PROCEDURE;
DO NOT COMPLETELY TIGHTEN HARDWARE.
- 2.) THE ACTUAL PARTS WILL NOT BE NUMBERED;
NUMBERS ONLY APPLY TO DRAWING.



STEP 1:

- USE 1 - PC. 6' SEAT ASSEMBLY (1)
- 2 - PCS. CAST IRON BENCH SUPPORT (2)
- 4 - PCS. 1/2" X 2 1/2" SS. FLT. SKT. HD. CAP SCR. (4)
- 4 - PCS. 1/2" SS THIN NYLON LOCKNUT (5)
- 4 - PCS. 1/2" SS FLAT WASHER (6)

ATTACH CAST IRON BENCH SUPPORT (2) TO 6' SEAT ASSEMBLY (1) USING 1/2" X 2 1/2" SS. FLT. SKT. HD. CAP SCR. (4) & 1/2" SS. FLT WASHER (6) & 1/2" SS NYLON LOCKNUT (5). TIGHTEN TO SNUG FIT.

STEP 2:

- USE 1 - PC 71 3/4" PIPE BRACE (3)
 - 2 - PCS. 1/2" X 2 1/2" FLT. SKT. HD. CAP SCR. (4)
- ATTACH 71 3/4" PIPE BRACE (3) TO STEP 1 ASSEMBLY USING HARDWARE (4). TIGHTEN TO SNUG FIT.

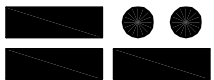
STEP 3:

UPON COMPLETION OF BENCH ASSEMBLY SQUARE ALL COMPONENTS THEN TIGHTEN ALL HARDWARE.

STEP 4:

MOUNT AND ANCHOR AS SPECIFIED.

ITEM	QTY	PART NO	DESCRIPTION
1	1	0-106-60-01	6' STL BKLS SEAT SECTION
2	2	0-144-00-01	CAST IRON BENCH SUPPORT W/O BACK
3	1	0-57-60-04	71 3/4" PIPE BRACE
4	6	1-12-065	1/2" X 2 1/2" FLT SKT HD CAP SCR
5	4	1-20-018	1/2" SS THIN NYLON LOCKNUT
6	4	1-22-015	1/2" SS FLAT WASHER

 DuMor, inc. P.O. Box 142 Mifflintown, PA 17059-0142	SCALE :	NONE	TITLE : BENCH ASSEMBLY PATENT D470-690		
	DATE DRAWN :	7/9/01			
	DRAWN BY :	AWH	REV. :	DRAWING NUMBER	
	DATE REV. :	3/11/05	C	145 SERIES	SHEET
	REV. BY :	AWH			2 OF 2