

- LENGTH OPTIONS
- 6' BENCH
 - 8' BENCH

NOTES

- 1.) ALL STL. MEMBERS COATED W/ ZINC RICH EPOXY THEN FINISHED W/ POLYESTER POWDER COATING.
- 2.) ALL WOOD MEMBERS TREATED W/ CLEAR PRESERVATIVE.
- 3.) 1/2" X 3 3/4" ANCHOR BOLTS PROVIDED FOR S-2, S-3 & S-4 OPTIONS.

WOOD OPTIONS

- 'C' & BTR. DOUGLAS FIR KD S4S EE
- IPE S4S EE
- OTHER _____

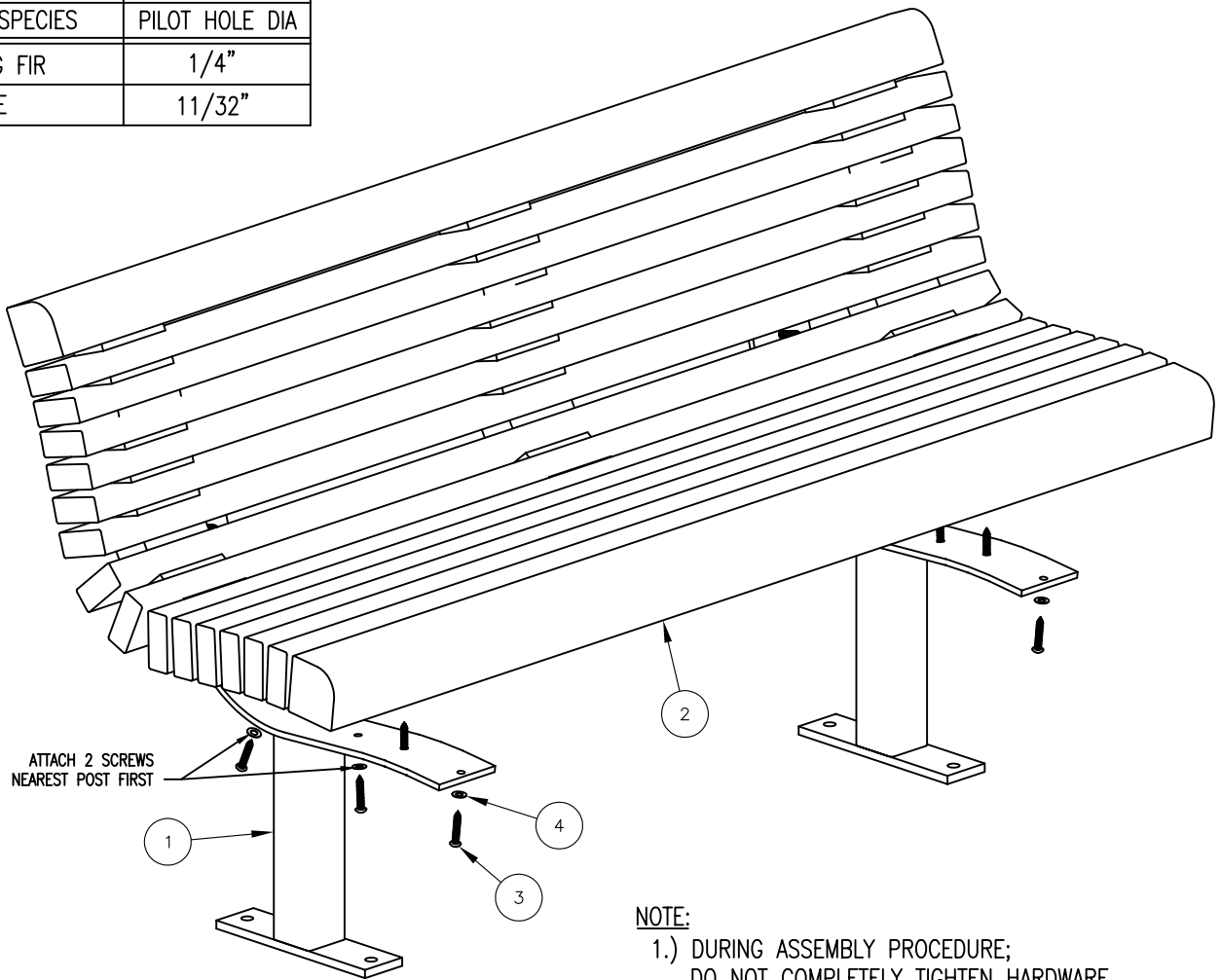
DuMor, inc.
P.O. Box 142 Mifflintown, PA 17059-0142

SCALE : NONE
DATE DRAWN : 3/22/94
DRAWN BY : AH
DATE REV. : 10/26/11
REV. BY : ESS

TITLE : BENCH
REV. E
DRAWING NUMBER 51 SERIES
SHEET 1 OF 2

PILOT HOLE CHART

WOOD SPECIES	PILOT HOLE DIA
DOUG FIR	1/4"
IPE	11/32"



NOTE:

- 1.) DURING ASSEMBLY PROCEDURE;
DO NOT COMPLETELY TIGHTEN HARDWARE.
- 2.) THE ACTUAL PARTS WILL NOT BE NUMBERED;
NUMBERS ONLY APPLY TO DRAWING.
- 3.) SEE SPEC. SHEET 1 FOR MOUNTING OPTION.

STEP 1:

LOCATE SEAT ON SUPPORTS, DRILL PILOT HOLES USING CHART ABOVE., ATTACH 2 SCREWS NEAREST POST FIRST.

- USE 2 - PCS. SUPPORT FOR SURFACE MOUNT (1)
- 1 - PC. 6' SEAT ASSEMBLY (2)
- 16 - PCS. 3/8" X 2" SS. BTN. SKT. HD. LAG SCR. (3)
- 16 - PCS. 3/8" SS. FLAT WASHER (4)

ATTACH SUPPORTS FOR SURFACE MOUNT (1) TO 6' SEAT ASSEMBLY (2) USING HARDWARE (3 & 4). TIGHTEN TO SNUG FIT.

STEP 2:

UPON COMPLETION OF BENCH ASSEMBLY SQUARE ALL COMPONENTS THEN TIGHTEN ALL HARDWARE.

STEP 3:

ANCHOR ACCORDING TO SUPPORT OPTION USED.

ITEM	QTY	PART NO	DESCRIPTION
1	2	0-51-00-01/S-2	SUPPORT FOR SURFACE MT
2	1	0-51-60-02	6' SEAT ASSEMBLY
3	16	1-13-016	3/8" X 2" SS BTN SKT HD LAG SCR
4	16	1-22-024	3/8" SS FLAT WASHER

DuMor, inc.
P.O. Box 142 Mifflintown, PA 17059-0142

SCALE : NONE
DATE DRAWN : 3/22/94
DRAWN BY : AH
DATE REV. : 12/15/08
REV. BY : ESS

TITLE : BENCH ASSEMBLY

REV. D	DRAWING NUMBER 51 SERIES	SHEET 2 OF 2
--------	--------------------------	--------------