



NOTES

- 1.) ALL STL. MEMBERS COATED W/ ZINC RICH EPOXY THEN FINISHED W/ POLYESTER POWDER COATING.
- 2.) ALL WOOD MEMBERS TREATED W/ CLEAR PRESERVATIVE.
- 3.) 1/2" X 3 3/4" EXPANSION ANCHOR BOLTS PROVIDED.

WOOD OPTIONS

- 'C' & BTR. DOUGLAS FIR KD S4S EE
- IPE S4S EE
- OTHER _____

NOTES:

- 1.) DURING ASSEMBLY PROCEDURE;
DO NOT COMPLETELY TIGHTEN HARDWARE.
- 2.) THE ACTUAL PARTS WILL NOT BE NUMBERED.
NUMBERS ONLY APPLY TO DRAWING.
- 3.) UPON COMPLETION OF ASSEMBLY SQUARE
ALL COMPONENTS THEN TIGHTEN ALL HARDWARE.
- 4.) MOUNT AND ANCHOR AS SPECIFIED.

TOOLS REQ'D

- 3/4" WRENCH
- 3/16" ALLEN WRENCH
- 1/4" ALLEN WRENCH
- 1/2" MASONRY DRILL BIT
DRILL

PARTS LIST

| ITEM | QTY | PART NO | DESCRIPTION |
|------|-----|--------------|----------------------------------|
| 1 | 4 | 0-460-00-02 | CONTOUR STRAP |
| 2 | 1 | 0-480-00L-01 | LEFT STL BENCH SUPT |
| 3 | 1 | 0-480-00R-01 | RIGHT STL SEAT SUPPORT |
| 4 | 4 | 0-480-17-02 | 17 3/4" ALUM EXTRUSION |
| 5 | 6 | 0-480-17-03 | 2" X 3" X 17" WOOD INT'R SLAT |
| 6 | 8 | 1-12-116 | 5/16" X 1" SS BTN SKT HD CAP SCR |
| 7 | 12 | 1-13-023 | 5/16" X 1 1/2" SS BTN SKT HD LAG |
| 8 | 12 | 1-22-017 | 5/16" SS FLAT WASHER |

KITS PROVIDED

| ITEM | QTY | PART NO | DESCRIPTION |
|------|-----|-------------|-----------------------------------|
| 9 | 1 | K-ANCO860-4 | 1/2" X 3 3/4" SS ANCHOR KIT (4PC) |
| 11 | 1 | K-BC0524-8 | 5/16" CAP HARDWARE KIT (8PC) |
| 12 | 1 | K-BL0524-12 | 5/16" LAG HARDWARE KIT (12PC) |

1 ATTACH SEAT SLATS TO CONTOUR STRAPS

2 ATTACH ALUM EXTRUSION TO SUPPORTS. TIGHTEN HARDWARE ON ONE SIDE ONLY AND LOOSELY ATTACH THE OTHER SIDE (SUPPORT)

3 ATTACH STEP1 & ALUM EXTRUSION TO STEP 2. YOU WILL HAVE TO SPREAD THE SUPPORTS APART FOR THE ALUM EXTRUSION TO SLIDE OVER THE PIN ON THE SUPPORTS.



ASSEMBLY INSTRUCTIONS

DATE DRAWN : 7/10/14
 DRAWN BY : JSB
 DATE REV. : 00/00/00
 REV. BY : XXX

REV. A

DRAWING NUMBER 480-20

SHEET 2 OF 2