



STEP 1:

USE 6 - PCS. TABLE SUPPORT LEG (2)
 6 - PCS. SURFACE MOUNT FOOT PAD (6)
 6 - PCS. 1/2" X 1 1/2" SWIVEL GLIDE (13)
 ATTACH SURFACE MOUNT FOOT PAD (6) OR 1/2" X 1 1/2" SWIVEL GLIDE (13) TO TABLE SUPPORT LEG (2) REPEAT UNTIL ALL SURFACE MOUNT FOOT PAD OR GLIDES ARE ATTACHED.

STEP 2:

USE 1 - PC. 6 SEAT BOLTING COLLAR (3)
 12 - PCS. 1/2" X 1" SS BTN SKT HD CAP SCR (9)
 ATTACH STEP 1 ASSEMBLY TO 5 SEAT BOLTING COLLAR (3) USING HARDWARE (9). TIGHTEN TO SNUG FIT. REPEAT UNTIL ALL STEP 1 ASSEMBLY ATTACHED.

STEP 3:

USE 1 - PC. STL TABLE TOP (1)
 6 - PCS. 1/2" X 1" SS CGE BOLT (8)
 6 - PCS. 1/2" SS. THIN LOCKNUT (11)
 6 - PCS. 1/2" SS. FLAT WASHER (12)
 ATTACH STL TABLE TOP (1) TO STEP 2 ASSEMBLY USING HARDWARE (8, 11 & 12). TIGHTEN TO SNUG FIT.

STEP 4:

USE 6 - PCS. STL SEAT TRIM FRAME (4)
 6 - PCS. STL INT'R SEAT (5)
 12 - PCS. 1/2" X 1 1/2" SS CGE BOLT (7)
 12 - PCS. 1/2" SS. LOCKNUT (10)
 12 - PCS. 1/2" SS. FLAT WASHER (12)
 ATTACH STL SEAT TRIM FRAME (4) & STL INT'R SEAT (5) TO STEP 3 ASSEMBLY USING HARDWARE (7, 10 & 12). TIGHTEN TO SNUG FIT. REPEAT UNTIL STL SEAT TRIM FRAME & STL INT'R SEAT ARE ATTACHED.

STEP 5:

UPON COMPLETION OF TABLE ASSEMBLY SQUARE ALL COMPONENTS THEN TIGHTEN ALL HARDWARE.

NOTES:

- 1.) DURING ASSEMBLY PROCEDURE; DO NOT COMPLETELY TIGHTEN HARDWARE.
- 2.) THE ACTUAL PARTS WILL NOT BE NUMBERED; NUMBERS ONLY APPLY TO DRAWING.

| ITEM | QTY | PART NO | DESCRIPTION |
|------|-----|----------------|---------------------------------|
| 1 | 1 | 0-445-00-01 | STL TABLE TOP |
| 2 | 6 | 0-445-00-02 | TABLE SUPPORT LEG |
| 3 | 1 | 0-445-06-03 | 6 SEAT BOLTING COLLAR |
| 4 | 6 | 0-445-20-04 | STL SEAT TRIM FRAME |
| 5 | 6 | 0-445-20-05 | STL INT'R SEAT |
| 6 | 6 | 0-94-00-02/S-2 | SURFACE MOUNT FOOT PAD, PC |
| 7 | 12 | 1-11-042 | 1/2" X 1 1/2" SS CGE BOLT |
| 8 | 6 | 1-11-068 | 1/2" X 1" SS CGE BOLT |
| 9 | 12 | 1-12-056 | 1/2" X 1" SS BTN SKT HD CAP SCR |
| 10 | 12 | 1-20-015 | 1/2" SS NYLON LOCKNUT |
| 11 | 6 | 1-20-018 | 1/2" SS THIN NYLON LOCKNUT |
| 12 | 18 | 1-22-015 | 1/2" SS FLAT WASHER |
| 13 | 6 | 5-48-078 | 1/2" X 1 1/2" SWIVEL GLIDE |

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SCALE : NONE
 DATE DRAWN : 10/5/12
 DRAWN BY : JSB
 DATE REV. :
 REV. BY :

TITLE : TABLE ASSEMBLY
 REV. A
 DRAWING NUMBER 445-26
 SHEET 2 OF 2