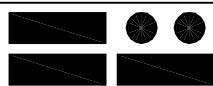
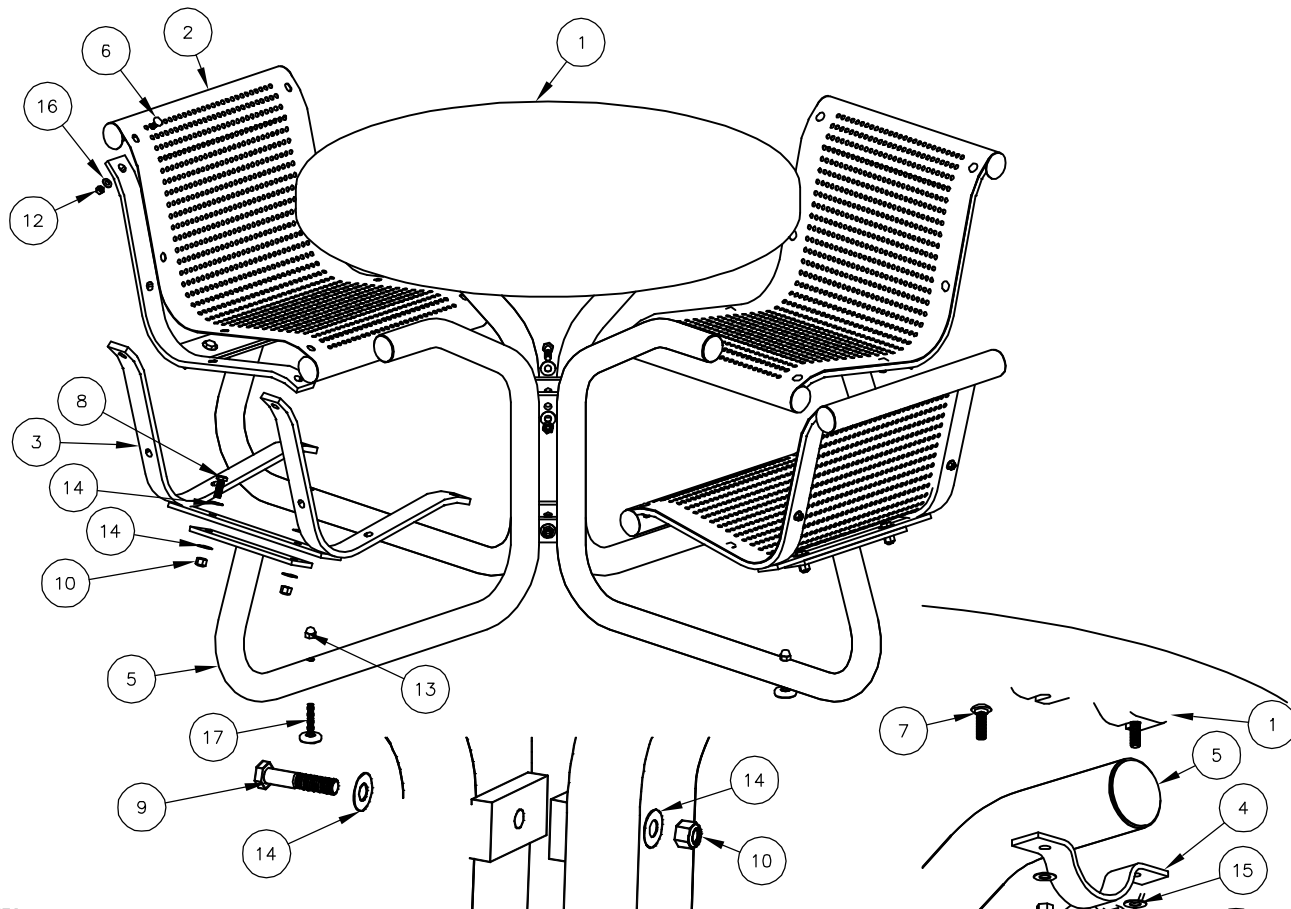


NOTES:

- 1.) ALL STL. MEMBERS COATED W/ ZINC RICH EPOXY THEN FINISHED W/ POLYESTER POWDER COATING.
- 2.) 1/2" X 2 1/2" NYLON GLIDES & 1/2" X 5 1/2" EXPANSION ANCHOR BOLTS PROVIDED.

 DuMor, inc. P.O. Box 142 Mifflintown, PA 17059-0142	SCALE :	NONE	TITLE :		TABLE
	DATE DRAWN :	12/12/96	REV.	DRAWING NUMBER	101-40
	DRAWN BY :	AH	E		
	DATE REV. :	8/30/01			
	REV. BY :	JSB			SHEET 1 OF 2



NOTES:

- 1.) DURING ASSEMBLY PROCEDURE;
DO NOT COMPLETELY TIGHTEN HARDWARE.
- 2.) THE ACTUAL PARTS WILL NOT BE NUMBERED;
NUMBERS ONLY APPLY TO DRAWING.

STEP 1:

USE 2 - PCS. SUPPORT FRAME/ 2 SEAT (5)
 2 - PCS. 1/2" X 2 1/2" SS. HEX HD. CAP SCR. (9)
 2 - PCS. 1/2" SS. NYLON LOCKNUT (10)
 4 - PCS. 1/2" SS. FLAT WASHER (14)
 4 - PCS. 1/2" SS. ACORN NUT (13)
 4 - PCS. 1/2" X 1 3/4" X 2 1/2" GLIDE (17)
 BOLT SUPPORT FRAMES/ 2 SEAT (5) TOGETHER USING HARDWARE (9, 10, & 14), ATTACH 1/2" X 2 1/2" GLIDES USING HARDWARE (13). TIGHTEN TO SNUG FIT. REPEAT UNTIL ALL GLIDE ARE ATTACHED.

STEP 2:

USE 4 - PCS. ALL STL. SEAT FRAME (3)
 8 - PCS. 1/2" X 1 1/2" HEX HD. CAP SCR. (8)
 8 - PCS. 1/2" SS. NYLON LOCKNUT (10)
 16 - PCS. 1/2" SS. FLAT WASHER (14)
 ATTACH ALL STL. SEAT FRAME (3) TO STEP 1 ASSEMBLY USING HARDWARE (8, 10, & 14). TIGHTEN TO SNUG FIT. REPEAT UNTIL ALL SEAT FRAMES ARE ATTACHED.

STEP 3:

USE 4 - PCS. 14 GA. PERF. STL. SEAT (2)
 32 - PCS. 3/8" X 1" SS. CGE. BOLT (6)
 32 - PCS. 3/8" SS. HEX NUT. (12)
 32 - PCS. 3/8" SS. FLAT WASHER (16)
 ATTACH 14 GA. PERF. STL. SEAT (2) TO STEP 2 ASSEMBLY USING HARDWARE (6, 12, & 16). TIGHTEN TO SNUG FIT. REPEAT UNTIL ALL 14 GA. PERF. SEATS ARE ATTACHED.

DETAIL A

STEP 4:

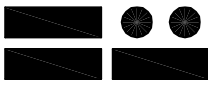
USE 1 - PC. TABLE TOP ASSY. (1)
 4 - PCS. 3/16" X 1 1/4" STL. CLAMP (4)
 8 - PCS. 5/16" X 1" SS. CGE. BOLT (7)
 8 - PCS. 5/16" SS. NYLON LOCKNUT (11)
 8 - PCS. 5/16" SS. FLAT WASHER (15)
 ATTACH TABLE TOP ASSY. (1) AND 3/16" X 1 1/4" STL. CLAMP (4) TO STEP 3 ASSEMBLY USING HARDWARE (7, 11, & 15). TIGHTEN TO SNUG FIT. REPEAT UNTIL CLAMPS ARE ATTACHED.

DETAIL B

STEP 5:

UPON COMPLETION OF TABLE ASSEMBLY SQUARE ALL COMPONENTS THEN TIGHTEN ALL HARDWARE.

ITEM	QTY	PART NO	DESCRIPTION
1	1	0-101-00-01	TABLE TOP ASSY.
2	4	0-101-00-02	14 GA PERF STL SEAT
3	4	0-101-00-03	ALL STL. SEAT FRAME
4	4	0-101-00-05	PIPE CLAMP (101)
5	2	0-101-00-12	SUPPORT FRAME / 2-SEAT
6	32	1-11-028	3/8" X 1" SS CGE BOLT
7	8	1-11-032	5/16" X 1" SS CGE BOLT
8	8	1-12-004	1/2" X 1 1/2" SS HEX HD CAP SCR
9	2	1-12-078	1/2" X 2 1/2" SS HEX HD CAP SCR
10	10	1-20-015	1/2" SS NYLON LOCKNUT
11	8	1-20-016	5/16" SS NYLON LOCKNUT
12	32	1-21-007	3/8" SS HEX NUT
13	4	1-21-019	1/2" SS HEX ACORN NUT
14	20	1-22-015	1/2" SS FLAT WASHER
15	8	1-22-017	5/16" SS FLAT WASHER
16	32	1-22-024	3/8" SS FLAT WASHER
17	4	5-48-077	1/2" X 2 1/2" GLIDE



DuMor, inc.
P.O. Box 142 Mifflintown, PA 17059-0142

SCALE : NONE

DATE DRAWN : 12/12/96

DRAWN BY : AWH

DATE REV. : 8/30/01

REV. BY : JSB

TITLE : TABLE ASSEMBLY

REV. E

DRAWING NUMBER 101-40

SHEET 2 OF 2